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TECHNICAL SPECIFICATION

CODE : _____

TYPE OF CAP :

CAP TYPE 31,5x24 WITH OIL POURER

GENERAL SPECIFICATIONS

PACKAGING

Quantity for carton	2.000 pieces
Dimension carton	49.7 x 32 x 36.5 cm
Type carton	Triple corrugated card-board
Internal protection	Transparent atoxic PE bag

PACKAGING DETAILS

Pallet	100 x 120 cm
N° boxes / pallet	35
Wrapper	extensible film
Type of cap	code on label

PRINTING SPECIFICATIONS

	APPLICATION	DIMENSIONS
Top lithography print	YES	STD
Side lithography print	YES	STD
Side offset print	NO	
Top relief	NO	

USED MATERIALS

ALUMINIUM

Alloy	8011
State	H14
Specific weight Kg / dm ³	2,7
Crack point RmN / mm ²	150 / 190
Yield point Rp02	120 / 160

LINERS

VOLI31XSN	

VARNISH - INK

Internal varnish	DORE'
External varnish	vinyllic / acrylic varnish
Ink	polyester enamel / vinyllic varnish
	polyester

APPLICATION DETAILS

Opening torque	6 - 16 Lb x in
Pressure block diameter	FLAT
N° 2 thread rollers with radius	0,8 mm
N° 2 skirt rollers with radius	0,9 mm
Side pressure	8 - 12 Kg
Head load	80 - 100 Kg

CARD N°	DATE :	APPROVAL :
26	27 / 03 / 2008	D. SACCHI
REVISION N°	DATE :	APPROVAL :
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General tolerance ± 0,20 mm

