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TECHNICAL SPECIFICATION

CODE : -----

TYPE OF CAP : CAP TYPE 31,5x24 WITH OIL POURER INSIDE LOCKED

GENERAL SPECIFICATIONS

PACKAGING

| | |
|---------------------|------------------------------|
| Quantity for carton | 2.000 pieces |
| Dimension carton | 49.7 x 32 x 36.5 cm |
| Type carton | Triple corrugated card-board |
| Internal protection | Transparent atoxic PE bag |

PACKAGING DETAILS

| | |
|-------------------|-----------------|
| Pallet | 100 x 120 cm |
| N° boxes / pallet | 35 |
| Wrapper | extensible film |
| Type of cap | code on label |

PRINTING SPECIFICATIONS

| | APPLICATION | DIMENSIONS |
|------------------------|-------------|------------|
| Top lithography print | YES | STD |
| Side lithography print | YES | STD |
| Side offset print | NO | |
| Top relief | NO | |

USED MATERIALS

ALUMINIUM

| | |
|--------------------------------------|-----------|
| Alloy | 8011 |
| State | H14 |
| Specific weight Kg / dm ³ | 2,7 |
| Crack point RmN / mm ² | 150 / 190 |
| Yield point Rp02 | 120 / 160 |

LINERS

| | |
|----|--|
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| | |
| | |

VARNISH - INK

| | |
|------------------|-------------------------------------|
| Internal varnish | DORE' |
| External varnish | vinyllic / acrylic varnish |
| Ink | polyester enamel / vinyllic varnish |

APPLICATION DETAILS

| | |
|---------------------------------|----------------|
| Opening torque | 6 - 16 Lb x in |
| Pressure block diameter | FLAT |
| N° 2 thread rollers with radius | 0,8 mm |
| N° 2 skirt rollers with radius | 0,9 mm |
| Side pressure | 8 - 12 Kg |
| Head load | 100 - 120 Kg |

| | | |
|-------------|----------------|------------|
| CARD N° | DATE : | APPROVAL : |
| 193 | 04 / 12 / 2013 | D. SACCHI |
| REVISION N° | DATE : | APPROVAL : |
| 000 | 00 / 00 / 0000 | D. SACCHI |

General tolerance ± 0,20 mm

